



## REVOLVING CENTERS & CNC TOOL HOLDERS



### PRICE LIST - MODIFIED

EFFECTIVE FROM DATE : 01/11/2021

## SLOW SPEED REVOLVING CENTERS

For Conventional & Slow Speed Lathes.

### REVOLVING CENTER - PLAIN POINT

Size	Standard	Extra Heavy Duty	Super Extra Heavy Duty	Jumbo Heavy Duty	Jumbo Compact (With Drawoff Nut)	Metric Taper (With Drawoff Nut)
MT-1	2150	-	-	-	-	-
MT-2	2200	-	-	-	-	-
MT-3	1950	3750	-	-	-	-
MT-4	2300	3950	7550	-	-	-
MT-5	4250	7650	11900	26750	-	-
MT-6	17500	19450	31550	47250	52300	-
MT-7	-	-	55650	-	62000	-
METRIC -80 (JC)	-	-	-	-	-	75000
METRIC-100 (JC)	-	-	-	-	-	98500

### REVOLVING CENTER - CARBIDE TIPPED POINT

MODEL	MT-1	MT-2	MT-3	MT-4	MT-5	MT-6
STANDARD CARBIDE TIPPED	3250	3250	2850	3950	6250	19500
EXTRA HEAVY DUTY CARBIDE TIPPED	-	-	5500	6650	9350	24000

### REVOLVING CENTER - OTHER POINT STYLES

MODEL / TAPER	MT-1	MT-2	MT-3	MT-4	MT-5	MT-6
FEMALE	2475	2475	2500	2650	4900	20125
STANDARD WITH 90° POINT ANGLE	2600	2600	2600	2750	5100	21000
EXTRA HD WITH 90° POINT ANGLE	-	-	4500	4750	9200	23350

\* Special custom made Revolving Center can be made against request

### SPARE POINT FOR SLOW SPEED REVOLVING CENTERS

MODEL / TAPER	MT-1	MT-2	MT-3	MT-4	MT-5	MT-6
STANDARD PLAIN 60°	400	400	400	450	575	1700
STANDARD C.T 60°	1400	1400	1450	1650	3000	5500
STANDARD FEMALE	460	460	460	520	660	1950
STANDARD 90°	480	480	480	550	700	2050
EXTRA HD PLAIN 60°	-	-	1150	1300	2250	4500
EXTRA HD C.T. 60°	-	-	2300	2500	4500	8000
SUP EXTRA HD 60°	-	-	-	1850	5500	7300
JUMBO HD 60°	-	-	-	-	7300	10900

### CNC LATHE HEAD STOCK SLEEVE

SIZE	Price
METRIC -80 MT-4 (WITH DRAWOFF NUT)	9750
METRIC -80 MT-5 (WITH DRAWOFF NUT)	12000
METRIC -100 MT-4 (WITH DRAWOFF NUT)	14500
METRIC -100 MT-5 (WITH DRAWOFF NUT)	18750
METRIC -100 MT-6 (WITH DRAWOFF NUT)	22500



## HIGH SPEED CNC REVOLVING CENTERS

For CNC Turning Application

### MODEL : CNC HEAVY DUTY R

Size	Stub Point Point	Extended Point	Profiled Point	Stub Carbide Tipped	Extended Carbide Tipped
MT-2	6950	6950	6950	8200	8200
MT-3	6000	6000	6000	7800	7800
MT-4	6250	6250	6250	7900	7900
MT-5	9950	9950	9950	12200	12200
MT-6	36750	36750	-	42000	42000

### MODEL: CNC HEAVY DUTY R - OTHER OPTIONS

MODEL	MT-2	MT-3	MT-4	MT-5	MT-6
DRAWOFF NUT PLAIN - (STUB / EXTN / PROFILED)	8350	7200	7500	11940	44100
DRAWOFF NUT CARBIDE TIPPED (STUB / EXTENDED)	-	9360	9480	14640	50400
FEMALE POINT (STUB)	8700	7500	7800	12450	-
90° POINT (STUB)	-	7800	8125	12935	47775
PC TYPE..25-45	-	-	7500	-	-
PC TYPE..35-65	-	-	-	11950	-

### MODEL: CNC HEAVY DUTY R - WITH INTERCHANGEABLE POINT

Size	Stub Point	Extended Point	Profiled Point	Stub Carbide Tipped	Extended Carbide Tipped
MT-3	6950	6950	6950	8775	8775
MT-4	6850	6850	6850	8775	8775
MT-5	11550	11550	11550	13900	13900
MT-6	46750	46750	46750	51000	51000

### MODEL: CNC HEAVY DUTY R - WITH INTERCHANGEABLE OTHER OPTIONS

MODEL	MT-2	MT-3	MT-4	MT-5	MT-6
DRAWOFF NUT PLAIN (STUB / EXTN / PROFILED)	-	8350	8220	13860	56100
DRAWOFF NUT CARBIDE TIPPED (STUB / EXTENDED)	-	10530	10530	16680	61200
FOR FEMALE MT-2 EXTENDED POINT (FOR ACE MACHINES)	-	-	9500	-	-

### MODEL: CNC MEDIUM DUTY WITH SMALL CASING DIA

Size	Stub Point	Extended Point	Profiled Point	Stub Carbide Tipped
MT-2	6725	6725	6725	8475
MT-3	6650	6650	6650	8400
MT-4	6250	6250	6250	8150
MT-5	11550	11550	11550	14650



## HIGH SPEED CNC REVOLVING CENTERS

For CNC Turning Application

### MODEL: CNC MEDIUM DUTY - SLIMLINE

Size	Stub Point	Extended Point	Profiled Point	Stub Carbide Tipped
MT-3	6750	6750	6750	8500
MT-4	6900	6900	6900	8800
MT-5	11550	11550	11550	15000
MT-6	42000	42000	-	-

### SPARE POINT FOR CNC HEAVY DUTY - R MODEL INTERCHANGEABLE

MODEL	MT-3	MT-4	MT-5
PLAIN : STUB /EXTENDED/PROFILED	525	600	880
PLAIN : STUB WITH 90 DEGREE POINT	600	700	1010
PLAIN : STUB (FEMALE POINT)	600	700	1010
CARBIDE TIPPED (STUB & EXTENDED)	1485	1850	3500
FOR FEMALE MT-2 EXTENDED (For Ace Machine)	-	1150	1350
PC Type : 25-45 (BLUNT)	-	1600	1800
PC Type : 45-65 (BLUNT)	-	1800	2000
PC Type : 65-85 (BLUNT)	-	2100	2400
PC Type : 85-100 (BLUNT)	-	2500	3000
PC Type : 100-125 (BLUNT)	-	-	4500

### SPARE POINT FOR CNC HEAVY DUTY - R MODEL

Size	Stub /Extended/ Profiled (Plain)	Stub /Extended/ (C.T.)
MT-2	880	1750
MT-3	880	1750
MT-4	1000	1900
MT-5	1450	3100
MT-6	8500	13500

### SPARE POINT - SMALL CASING / SLIMLINE

Size	Small Casing Medi. Duty Stub / Extended/profiled	Slimline Stub / Extended/profiled
MT-2	950	950
MT-3	950	950
MT-4	1250	1250
MT-5	2750	2750
MT-6	-	8750

### WEDGE - FOR INTERCHANGEABLE REVOLVING CENTER

Size	MT-3	MT-4	MT-5
Wedge for Point ( For removing Interchangeable Point from Female Sleeve)	375	375	480
Wedge for Revolving Center ( For removing Revolving Centre from Tail Stock)	650	650	675

## CNC PIPE CENTER (REVOLVING)

(For High Speed Application)

CAPACITY	MT-3	MT-4	MT-5	MT-6
30-65	7500	7500	-	-
40-75	9000	9000	10300	18000
50-100	11000	11000	12000	21000
65-125	-	20000	22000	32000
75-150	-	23000	25000	34000
100-200	-	-	50000	55000

## PIPE CENTERS (REVOLVING)

For Conventional & Slow Speed Application

BLUNT	POINTED	MT-2	MT-3	MT-4	MT-5	MT-6
		25-50	0-2"	2600	2550	2900
30-65	0-2 1/2"	2900	2850	3200	4100	-
40-75	0-3"	3200	3100	3600	4375	-
50-90	0-3 1/2"	3500	3500	3800	4850	-
65-100	0-4"	-	4000	4350	6050	10700
75-125	-	-	6800	7300	9300	12150
35-125	-	-	8100	8450	10700	14300
	0-5"	-	9000	9300	11800	16850
75-150	-	-	-	9950	11500	16350
100-175	-	-	-	17300	18000	22250
100-200	-	-	-	22000	23275	28500
100-230	-	-	-	-	27600	31900
200-275	-	-	-	-	-	75000

## CNC LATHE TURRET SLEEVES

Size	Price	Size	Price
Dia.16 x ID : 8, 10	600	Dia.40 x ID : 8, 10,12,14,16,18,20,25,32	675
Dia.20 x ID : 8, 10,12	600	Dia.50 x ID : 10,12,16,20,25,32,40	1800
Dia.25 x ID : 8, 10,12,14,16,18,20	600	Dia.60 x ID : 16,20,25,32,40,50	3000
Dia.32 x ID : 8, 10,12,14,16,18,20,25	625		

## TURRET SOCKET

Size	Price	Size	Price
Dia.25 x MT-1, MT-2	600	Dia.50 x MT-1, MT-2, MT-3, MT-4	1800
Dia.32 x MT-1, MT-2, MT-3	625	Dia.60 x MT-1, MT-2, MT-3, MT-4	3500
Dia.40 x MT-1, MT-2, MT-3, MT-4	675		

## ER COLLETS (DIN 6499)

TYPE	BORE SIZE	PRICE	TYPE	BORE SIZE	PRICE
ER-11	1-7MM (0.5mm Step)	575	ER-25	2-16MM (1mm Step)	475
ER-16	2-10MM (1mm Step)	450	ER-32	3-20MM (1mm Step)	500
ER-20	2-13MM (1mm Step)	460	ER-40	4-26MM (1mm Step)	625

## ER COLLET KIT (IN POLISHED WOODEN CASE)

TYPE	BORE SIZE	PRICE	TYPE	BORE SIZE	PRICE
ER-11 KIT	1-7mm (0.5mm Step) [13 Collets in a set]	7865	ER-25 KIT	2-16mm (1mm Step) [15 Collets in a set]	7600
ER-16 KIT	2-10mm (1mm Step) [9 Collets in a set]	5000	ER-32 KIT	3-20mm (1mm Step) [18 Collets in a set]	9900
ER-20 KIT	2-13mm (1mm Step) [12 Collets in a set]	6000	ER-40 KIT	4-26mm (1mm Step) [23 Collets in a set]	15400



## PULL STUDS

Type	Price
BT-30 (MAS 403) : 45', 60', 90'	200
BT-30 (MAS 403) : 45', 60', 90' (Coolant Hole)	215
BT-40 (MAS 403) : 45', 60', 90'	215
BT-40 (MAS 403) : 45', 60', 90' (Coolant Hole)	225
BT-40 MAZAK	400

Type	Price
BT-50 (MAS 403) : 45', 60', 90'	425
BT-50 (MAS 403) : 45', 60', 90' (Coolant Hole)	450
SK-40 FORM A / FORM B	250
SK-50 FORM A / FORM B	475
BT-50 MAZAK	600

## COLLET CHUCK FOR ER COLLET (DIN 6499)

Type	Price
BT-30 ER-16 x 60 (Hex Type)	1850
BT-30 ER-20 x 60L (Hex Type)	1850
BT-30 ER-25 x 60	1850
BT-30 ER-32 x 60	1850
BT-40 ER-16 x 70 (Hex Type)	1950
BT-40 ER-16 x 100 (Hex Type)	2150
BT-40 ER-16 x 150 (Hex Type)	2600
BT-40 ER-16 x 200 (Hex Type)	3450
BT-40 ER-16 x 250 (Hex Type)	4500
BT-40 ER-20 x 70 (Hex Type)	1950
BT-40 ER-20 x 120 (Hex Type)	2250
BT-40 ER-20 x 160 (Hex Type)	2600
BT-40 ER-20 x 200 (Hex Type)	3450
BT-40 ER-20 x 250 (Hex Type)	4500
BT-40 ER-25 x 70	1950
BT-40 ER-25 x 120	2250
BT-40 ER-25 x 160	2600
BT-40 ER-25 x 200	3450
BT-40 ER-25 x 250	4500
BT-40 ER-32 x 70	1950
BT-40 ER-32 x 100	2150
BT-40 ER-32 x 120	2250
BT-40 ER-32 x 160	2600
BT-40 ER-32 x 200	3450
BT-40 ER-32 x 250	4500
BT-40 ER-40 x 80	1950
BT-40 ER-40 x 100	2150
BT-40 ER-40 x 120	2250
BT-40 ER-40 x 160	2600
BT-40 ER-40 x 200	3450
BT-40 ER-40 x 250	4500

Type	Price
BT-50 ER-25 x 90	4000
BT-50 ER-25 x 125	4850
BT-50 ER-25 x 160	5500
BT-50 ER-25 x 200	6350
BT-50 ER-32 x 90	4000
BT-50 ER-32 x 125	4850
BT-50 ER-32 x 160	5500
BT-50 ER-32 x 200	6350
BT-50 ER-40 x 90	4000
BT-50 ER-40 x 125	4850
BT-50 ER-40 x 160	5500
BT-50 ER-40 x 200	6350
MT-2 ER-16 (Tang Type)	1500
MT-2 ER-25 & ER-32 (Drawbolt Type)	1750
MT-3 ER-25 & ER-32 (Drawbolt Type)	1950
MT-4 ER-25 & ER-32 (Drawbolt Type)	2000
MT-2 ER-40 (Drawbolt Type)	1950
MT-3 ER-40 (Drawbolt Type)	1950
MT-4 ER-40 (Drawbolt Type)	1950
ISO-30 ER-32 / ER-40	1950
ISO-40 ER-32 / ER-40	2000
ISO-50 ER-32 / ER-40	4000
R8 ER-32 (M12 X 1.5)	1950
R8 ER-40 (M12 X 1.5)	1950
R8 ER-32 (7/16" UNF)	2200
R8 ER-40 (7/16" UNF)	2200

\* Also available in SK-40 Taper (DIN-69871)

MT-5 ER-32/40 4500

## TOOL LOCKING DEVICE (BT)

Type	Price
BT-30	3850
BT-40	4000
BT-50	7500



## STUB MILLING ARBOUR

Type	Price
BT-30 16 x 45, 22 x 45, 27 x 45	1850
BT-40 16 x 50, 22 x 50	1950
BT-40 27 x 60	1950
BT-40 32 x 70, 40 x 70	1950
BT-40 16 x 90, 22 x 90, 27 x 90	2250
BT-40 32 x 100, 40 x 100	2500
BT-40 16 x 160, 22 x 160, 27 x 160	3250
BT-40 32 x 160, 40 x 160	3500
BT-40 16 x 200, 22 x 200, 27 x 200	3900
BT-40 32 x 200, 40 x 200	4000
BT-40 16 x 250, 22 x 250, 27 x 250	5550
BT-40 32 x 250, 40 x 250	5850

Type	Price
BT-50 16 x 60, 22 x 60, 27 x 60	4200
BT-50 32 x 75, 40 x 75	4350
BT-50 16 x 105, 22 x 105, 27 x 105	4800
BT-50 32 x 105, 40 x 105	4800
BT-50 16 x 160, 22 x 160, 27 x 160	5800
BT-50 32 x 160, 40 x 160	5800
BT-50 16 x 200, 22 x 200, 27 x 200	6850
BT-50 32 x 200, 40 x 200	6850
BT-50 22 x 250, 27 x 250	7000
BT-50 32 x 250, 40 x 250	7250

\* Also available in SK-40 Taper (DIN-69871)

## STUB MILLING ARBOUR - FLANGE TYPE

For Cutter Diameter greater than 160mm

Type	Price
BT-40 40MM	7700
BT-40 60MM	13500

Type	Price
BT-50 40MM	11500
BT-50 60MM	15000

## SIDE LOCK HOLDER

Type	Price
BT-30 10 x 50, 12 x 55, 16 x 63, 20 x 63	1850
BT-40 10 x 63, 12 x 63, 16 x 63, 20 x 63	1950
BT-40 25 x 90, 32 x 90, 40 x 90	2100

Type	Price
BT-50 12 x 80, 16 x 80, 20 x 80	4500
BT-50 25 x 100, 32 x 105, 40 x 120	4800
BT-50 50 x 130	5500

\* Also available in SK-40 Taper (DIN-69871)

## MILLING REDUCTION SOCKET

SIZE	MT-1	MT-2	MT-3	MT-4	MT-5
BT-30 STANDARD	1850 (L1 50)	1850 (L1 60)	1850 (L1 75)	-	-
BT-40 STANDARD	1950 (L1 45)	1950 (L1 60)	1950 (L1 75)	1950 (L1 95)	-
BT-40 EXTENDED	2550 (L1 120)	2550 (L1 120)	2750 (L1 145)	3200 (L1 170)	-
BT-50 STANDARD	3650 (L1 45)	3650 (L1 45)	3750 (L1 60)	4300 (L1 85)	5500 (L1 85)
BT-50 EXTENDED	5000 (L1 120)	5150 (L1 135)	5500 (L1 155)	6000 (L1 180)	7000 (L1 220)

\* Also available in SK-40 Taper (DIN-69871)

## DRILL CHUCK ARBOUR

Type	Price
BT-40 JT-1 (L1 45)	2250
BT-40 JT-2S (L1 45)	2250
BT-40 JT-3 (L1 45)	2250
BT-40 JT-6 (L1 45)	1950
BT-40 B-16 / B-18 (L1 55)	2850

Type	Price
BT-50 JT-2S (L1 55)	4850
BT-50 JT-3 (L1 55)	4675
BT-50 JT-6 (L1 55)	4000
BT-50 B-16 (L1 55)	5750
BT-50 B-18 (L1 55)	5750



## SPARES

Type	Price
NUT ER-11 (M TYPE)	450
NUT ER-11 (HEX TYPE)	400
NUT ER-16 (M TYPE)	450
NUT ER-16 (HEX TYPE)	400
NUT ER-20 (M TYPE)	450
NUT ER-20 (HEX TYPE)	400
NUT ER-25 (M TYPE)	475
NUT ER-25 ROUND TYPE	475
NUT ER-32 ROUND TYPE	500
NUT ER-40 ROUND TYPE	525

Type	Price
SPANNER ER-11 M TYPE	475
SPANNER ER-16 M TYPE	475
SPANNER ER-20 M TYPE	575
SPANNER ER-25 M TYPE	575
SPANNER ER-25 MULTI HOOK TYPE	425
SPANNER ER-32 MULTI HOOK TYPE	425
SPANNER ER-40 MULTI HOOK TYPE	450
SPANNER : ER-25 C HOOK TYPE	375
SPANNER : ER-32 C HOOK TYPE	375
SPANNER : ER-40 C HOOK TYPE	375

## CYLINDRICAL SHANK COLLET CHUCK

Type	Price
Ø16 X ER-11 X 60L (M Type Nut)	1750
Ø16 X ER-11 X 100L (M Type Nut)	1975
Ø16 X ER-11 X 150L (M Type Nut)	2250
Ø16 X ER-11 X 60L (Hex Type Nut)	1750
Ø16 X ER-16 X 60L (Hex Type Nut)	1750
Ø16 X ER-16 X 100L (Hex Type Nut)	1975
Ø16 X ER-16 X 150L (Hex Type Nut)	2250
Ø20 X ER-16 X 60L (M Type Nut)	1650
Ø20 X ER-16 X 100L (M Type Nut)	1675
Ø20 X ER-16 X 150L (M Type Nut)	1850
Ø20 X ER-20 X 60L (Hex Type Nut)	1650
Ø20 X ER-20 X 100L (Hex Type Nut)	1675
Ø20 X ER-20 X 150L (Hex Type Nut)	1850
Ø25 X ER-20 X 60L (M Type Nut)	1900
Ø25 X ER-20 X 100L (M Type Nut)	2225

Type	Price
Ø25 X ER-20 X 150L (M Type Nut)	2250
Ø25 X ER-20 X 100L (Hex Type Nut)	2225
Ø25 X ER-25 X 60L (Round Type Nut)	2500
Ø32 X ER-25 X 60L (M Type Nut)	2225
Ø32 X ER-25 X 100L (M Type Nut)	2525
Ø32 X ER-25 X 150L (M Type Nut)	2975
Ø32 X ER-16 X 65L (Hex Type Nut)	2500
Ø32 X ER-20 X 65L (Hex Type Nut)	2500
Ø32 X ER-25 X 65L (Round Type Nut)	2500
Ø32 X ER-32 X 65L (Round Type Nut)	2500
Ø40 X ER-20 X 85L (Hex Type Nut)	2500
Ø40 X ER-25 X 85L (Round Type Nut)	2500
Ø40 X ER-32 X 85L (Round Type Nut)	2500
Ø40 X ER-40 X 85L (Round Type Nut)	2500

## KEYLESS DRILL CHUCK

Type	Price
0-6.5mm with MT-2 JT-1 Arbour & Spanner	5750
0.5-8mm with MT-2 JT-2 Arbour & Spanner	5750
1-13mm with MT-2 JT-6 Arbour & Spanner	6500
3-16mm with MT-3 JT-3 Arbour & Spanner	8500
5-20mm with MT-3 JT-3 Arbour & Spanner	12500
Integral Shank BT-30 1-13mm with Spanner	9000

Type	Price
Integral Shank BT-40 1-13mm with Spanner	9000
Integral Shank BT-50 1-13mm with Spanner	11000
Integral Shank ISO-30 1-13mm with Spanner	9000
Integral Shank ISO-40 1-13mm with Spanner	9000
Integral Shank ISO-50 1-13mm with Spanner	11000
Spare Spanner for Keyless Drill Chuck	400

- Wipe the taper of arbour and chuck with Kerosene before use.
- Do not clamp chuck in vise or lathe chuck.
- No Replacement on Keyless Drill Chuck.



## TURNMAX MACHINE TOOLS

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